# GROUP 37 POWER STEERING

## CONTENTS

GENERAL INFORMATION	37-2	OIL PUMP	37-7
STEERING WHEEL	37-3	STEERING GEAR	37-7
STEERING SHAFT AND COLUMN	37-4	OIL RESERVOIR	37-8

# **GENERAL INFORMATION**

The hydraulic power steering system has been adopted.

The steering system offers the following features.

- The support method of the steering gear to the crossmember is realized by the left and right bushings with inner cylinders for improved steering feeling.
- The AWC switch has been installed on the steering wheel top surface for improved convenience.
- For some models, the steering wheel audio remote control switch and steering wheel voice control switch have been established for improved convenience.
- The variable flow pump, which reduces the engine loss by controlling the flow amount necessary for driving straight ahead or cornering, has been adopted.
- The flexible tube length in the high pressure hose has been optimized for reducing the pump noise.
- The reservoir tank already adopted for Outlander has been adopted, and the baffle plate inside the cap has been improved to prevent oil leakage under the high load condition.

Item		Specifications
Steering wheel	Shape	Three-spoke type
	Outer diameter mm (in)	365 (14.3)
	Maximum number of rotation	2.27
Power steering type		Integral type (Engine speed-dependent type)
Oil pump Shape		Vane type with fluid flow amount control system
	Basic discharge rate cm <sup>3</sup> /rev. (cu in/rev)	9.0 (0.55)
	Relief pressure MPa (psi)	8.55 (1.197)
	Reservoir type	Separation type (Resin made)
Steering gear and linkage	Shape	Rack and pinion type
	Stroke ratio (rack stroke/number of steering wheel rotation) mm/rev (in/rev)	65.97 (2.59)
	Rack stroke mm (in)	150 (5.9)
Steering angle	Inside wheel	33°
Outside wheel		28°

## SPECIFICATIONS

TSB	Revision	
100		

M2370000101478

#### **CONSTRUCTION DIAGRAM**



Steering wheel voice control switch

AC708297AB

The steering wheel is designed to improve operability and safety, and has the following features.

- The genuine leather 3-spoke type has been adopted.
- The AWC switch has been installed on the steering wheel top surface.
- For some models, the steering wheel audio remote control switch and steering wheel voice control switch have been established for improved convenience.
- In addition to the round module pad which gives a sporty image, the integrated garnish has been employed for better appearance.
- The small-diameter steering wheel suitable for the sport drive has been adopted.
- The dual inflator has been adopted, which detects the impact exceeding a certain level upon collision, and controls the airbag deployment depending on the impact severity.

TSB Revision
--------------

## STEERING SHAFT AND COLUMN M2370002000924 Column bracket Intermediate shaft (A) В 0 $\mathbb{TD}$ Tilt point Column pipe A Intermediate shaft (B) Tilt lever Section A-A Section B-B One-way capsule Pin

AC708298 AB

The steering column shaft is designed to improve operability and safety, and has the following features.

- The steering column layout has been optimized for better steering feeling (reduction of torque fluctuation) covering the whole tilting range.
- The collapsible steering column, with which the steering wheel moves forward on a collision, has been employed for improvement of passenger safety.

#### **ENERGY ABSORBING MECHANISM**

#### **PRIMARY COLLISION**

When a vehicle is crashed and the load is applied to the lower shaft from the gearbox side, the intermediate shaft (A) is forced into the intermediate shaft (B) to absorb the impact load.

#### POWER STEERING STEERING SHAFT AND COLUMN

## Before collision Pin Column bracket One-way capsule Δ Column pipe ÷ Section A - A After collision В ₽∏ P Ż Section B - B AC710607AB A٩ Column bracket Section A - A **Before collision** After collision Pin խ П Column pipe AC708305 AB

## SECONDARY COLLISION

When the load of the driver's body is applied to the steering wheel after the airbag deployment, the column pipe is separated from the column bracket for reducing the impact applied to the driver.

# OIL PUMP

The oil pump is a vane type with a fluid flow control system which functions so the steering wheel turning effort will be reduced at low engine speeds and increase at higher speeds. The oil pump is essentially the same as the conventional one in construction.

# STEERING GEAR

M2370003000756



The steering gear and linkage is mounted on the front axle crossmember via three bushings with inner cylinders, and has the following features.

• The bushing with inner cylinder supports the steering gear and linkage in the vertical and fore-and-aft direction with high rigidity, and considerably improves the steering feeling.

#### POWER STEERING OIL RESERVOIR

# **OIL RESERVOIR**

Scale Cap O-ring Oil reservoir Return Suction Suction Suction Suction X> (Lancer Evolution IX)> Cap Cap O-ring Filter Suction Suction X> (Lancer Evolution IX)> Cap Baffle plate AC708306 AB The resin oil reservoir is used to reduce weight. The oil reservoir is translucent and has fluid level marks (MAX and MIN lines), facilitating inspection.